Amphenol[®] Neptune[®] Series Connectors for Power Applications



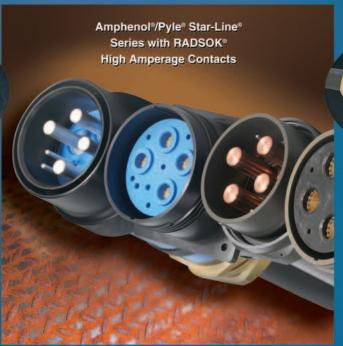
Amphenol

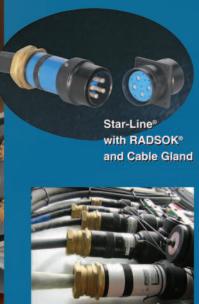
Interconnects for Power Applications For High Amperage and the Most Challenging Conditions



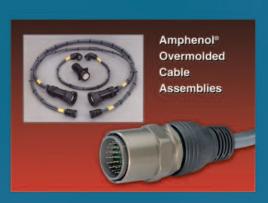


Star-Line with VFD Inserts





Star-Line®on Rapid Rig











Amphenol® RADSOK® Contact Technology



Hyperbolic, Stamped Grid Configuration

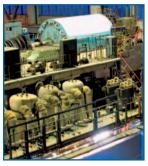


Amphenol® Amphe-EX® Series



Amphenol®

www.amphenol-industrial.com









Contents

| Neptune® Series Overview | 2 |
|---|----|
| Environmental Highlights | 3 |
| Captive Contact Inserts | 4 |
| Connector Assemblies | 4 |
| Electrical Ratings | 5 |
| Termination Data | 6 |
| Wire Limitation Guide | 6 |
| Coupling Nut Torque | 6 |
| Code Logic | 7 |
| NP/NPE - Straight Plug | 8 |
| NR - Square Flange Receptacle | 9 |
| NRM - Square Flange Receptacle with Mechanical Clamp Nut | 10 |
| NRIM - In-Line Receptacle | 11 |
| NRBA - Receptacle Mounted to Junction Box with Angle Adapter | 12 |
| NRBA - Receptacle Mounted to Junction Box with Straight Adapter | 13 |
| Neptune | |
| 30 Amp Plug | 14 |
| 30 Amp Receptacle | 15 |
| 60 Amp Plug | 16 |
| 60 Amp Receptacle | 17 |
| 100 Amp Plug | 18 |
| 100 Amp Receptacle | 19 |
| 150 Amp Plug | 20 |
| 150 Amp Receptacle | 21 |
| 200 Amp Plug | 22 |
| 200 Amp Receptacle | 23 |
| Neptune Connector Assembly and Termination Instructions | 24 |
| Sales Offices and Distributors Listing | 25 |
| | |



Catalog information for reference only. For more assistance, contact your local Amphenol field sales office or:

Amphenol Industrial Operations 4300 N. Sam Houston Parkway West Suite 400

Houston, TX 77086

Phone: 1-281-866-0588 Fax: 1-281-866-0597

Technical email: tech@amphenol-aio.com

This catalog and most all Amphenol catalogs are available for viewing, printing and downloading on websites:

www.amphenol-industrial.com www.amphenol-aerospace.com

NEPTUNE®



Oil & Gas Technologies

NEPTUNE® Series

Neptune Series connectors are heavy duty environmentally sealed plugs and receptacles and have been successfully used in all types of Industrial applications. These compact environmental connectors have provided outstanding performance in complex ground support cable networks, process control systems and instrumentation systems.

This family of connectors has made a major contribution to the successful interconnection of peak power generating systems as well as offshore petroleum production for power distribution and data acquisition.

Ample margins of safety and reliability have been designed into the Neptune connectors to maintain capability levels which make them ideally suited for the broad spectrum of demands placed on them by industry.

The specific materials and design features incorporated in Neptune connectors were originally selected to satisfy the stringent requirements of the Aerospace industry for heavy-duty connectors. These connectors combine electrical and mechanical capabilities that equal or exceed the performance parameters established by the Military Specification MIL-5015.

- UL & CSA listed to UL1682/CSA C22.2 requirements
- **ENVIRONMENTAL RESISTANCE** Design and materials withstand the most challenging operating conditions. Series has an IP 68-8 rating.
- PRESSURE TERMINALS
- EASILY ACCESSIBLE WIRE TERMINALS Conductors are readily terminated to contacts. Cable housings are slipped over conductors or leads after terminating. Cumbersome handling and seating of inserts with conductors attached is eliminated.
- LARGE WIRING SPACE Ample wiring space is provided in cable housings and conduit fitting bodies. Hub of body mounts in any
 of four positions.
- REVERSIBLE INSERTS A full range of contact inserts and application adapters are available. All are interchangeable and reversible
 to suit reverse service requirements.
- **DOUBLE-LEAD THREAD COUPLING** Modified Acme Thread does not clog under adverse conditions of ice, snow, sand or mud and provides the quick coupling feature.
- HARD ANODIC COATING All machined, aluminum parts finished with a hard, scratch-resistant coating per MIL-A-8625, Type III.
 Dielectric strength 1800 volts. Heat resistance of 750° F.
- HIGH TENSILE STRENGTH ALUMINUM Bar Stock Components precision machined. Points of impact designed for extra strength.
- RoHS COMPLIANT PRODUCT AVAILABLE Consult Amphenol Oil & Gas Techolgies.

Why the Double-Lead Acme Thread?

The double-lead Acme thread is a moderate torque quick-coupling thread which permits complete coupling in approximately one turn of the coupling nut. In addition, there are actually two parallel threads having starting points 180 degrees apart. All of this ensures that plugs and receptacles are being mated or unmated axially. The thread contour makes it self-cleaning.



One parallel thread removed to show actual thread angle.



Standard double-lead Acme. Two parallel threads.





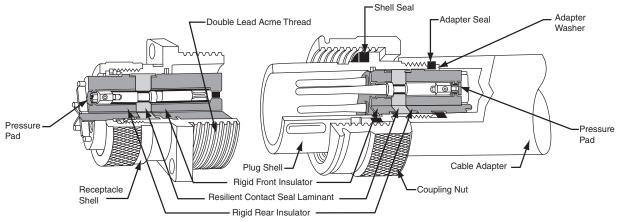
Environmental Highlights

| PROPERTY | MIL-5015 REQUIREMENTS CLASSES A, B, E J & R | NEPTUNE CONNECTORS |
|--|---|--|
| TEMPERATURE | -67° F to 225° F (-55° C to 107° C) | Temperature Classes A, B, E, J and R can withstand 257° F continuously. For short duration high-temperature life, consult factory. |
| PRESSURE | No requirement | 300 PSI external (coupled connectors) 200 PSI internal (with pin and socket inserts) |
| AIR LEAKAGE | 1 cubic inch/ hour maximum | Exceeds Classes E and R specifications |
| HUMIDITY AND MOISTURE RESISTANCE | 1 1/2 times A.C. voltage rating after 14 days. Exposure to 95% relative humidity at 160° F. | Exceeds Classes E and R. MIL-5015 Meets MIL-STD-202B, Method 106A |
| CORROSION RESISTANCE | 48 Hours – Method 1001 MIL-STD-1344 No exposure of base metal. | Salt spray: 300 days – No exposure of base metal. |
| CHEMICAL RESISTANCE | No requirement | Oil, most acids and alkalis. |
| DUST RESISTANCE | No requirement | Meets MIL-STD-202B, Method 110, Condition B |
| SHOCK RESISTANCE | 50 G minimum | Exceeds 60 G's Certain inserts available to 200 G. |
| VIBRATION | Method 2005 Method II MIL-STD-1344 | Exceeds Method II & MIL-STD-167-1 (Ships). |
| TEST PROBE ABUSE | Contact size No. 16 and No. 18 | Exceeds MIL-5015 on all contacts No. 18 through 4/0. |

Amphenol

Oil & Gas Technologies

Captive Contact Inserts



Self-sealing Construction: all captive contact inserts are capable of being terminated after assembly in the basic barrel and are completely self-sealing when pressurized by any selected adapter. Water, gas, vapor, moisture or dust positively cannot pass in either direction through or around the insulation.

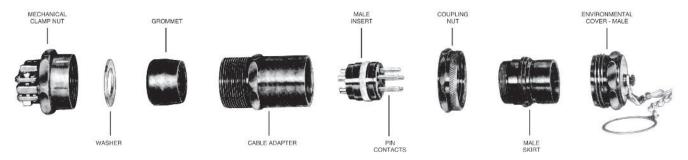
The "sandwich" construction of inserts consists of a resilient silicone laminate between two rigid plastic insulators. The resilient laminate seals absorbs shock and vibration and allows the contacts to align themselves freely. The rigid faced plastic insulators impart just the right amount of restraint to retain the contacts in place.

The combined "sandwich" provides all the advantages of resilient mounting plus all the advantages of rigid mounting, with none of the shortcomings of either. Under pressure, between a shoulder and a thrust washer, the silicone reacts as a fluid and being non-compressible, flows against all surfaces to affect a reliable seal around the periphery of the insert and around all contacts where they penetrate the insulation.

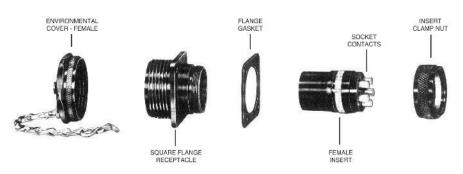
Contact cavities are clearly numbered on the front and rear insert face to facilitate identification during assembly, inspection and maintenance. Socket insulator contact cavities are of a bellmouth guided entry design. These chamfered lead-ins insure easy and positive mating of male contacts.

Connector Assemblies

Typical Plug Components



Typical Receptacle Components



ELECTRICAL Ratings

Service Voltage Ratings

The voltage to which contact inserts are limited is a function of the dielectric separation between adjacent contacts and between contacts and shell.

The voltage rating is designated by a service voltage rating letter which is shown in the service voltage rating table with each contact configuration listing.

| | | litary tings | N.E.C | . Ratings | | |
|--------------------|---|----------------------|-----------------|---------------------|---------------------------------------|-------------------------------|
| | MIL-5015 Specifications Non-Circuit Breaking | | Non- Circuit | Circuit Breaking | Over Surface Distance Inches | Thru-Air Spacing Inches |
| Service Voltage | D.C. Volts RMS | A.C. Volts RMS | D.C. RMS | A.C. RMS | Nominal | Nominal |
| Instrument | 250 | 200 | - | - | 1/16 | - |
| Α | 700 | 500 | 250 | 240 | 1/8 | 1/16 |
| D | 1250 | 900 | 600 | 600 | 3/16 | 1/8 |
| E | 1750 | 1250 | 600 | 600 | 1/4 | 3/16 |
| В | 2450 | 1750 | 600 | 600 | 5/16 | 1/4 |
| С | 4200 | 3000 | 600 | 600 | 1 | 5/16 |

Three Classifications of Ampere Ratings MS Ampere Ratings: (MIL-C-39029)

Based on the combination of the following:

The amount of current which an individual pin and socket contact may carry is a function of contact material and design efficiency of the pin and socket system as well as the ability of the primary conductor insulation to resist temperature rises due to inherent copper losses and bundling factors.

Total current carrying capacity of the connector is a function of the insert temperature which is rated at 225° F (107° C) for continuous operation. The total operating temperature is the summation of the ambient temperature plus the temperature rise resulting from the thermal losses of each contact.

MIL-W-5088 specifications may be used as a general reference on the subject inasmuch as pertinent cable derating data is included.

N.E.C. Non-Circuit-Breaking or Disconnect Ampere Ratings

The non-interrupting current ratings, shown in the table, are based on the temperature of the contacts being within the range specified by Underwriter's Laboratories, Inc. when wire sizes are selected in accordance with the National Electrical Code.

When multiple conductors are used, the load factor and temperature rise based on ambient and total insert temperature must be taken into consideration.

| Contact Size | Non-(Breal Ampere | • | † MV | ' Drop |
|-----------------|--------------------------|---------------|--------------------|-------------------|
| AWG/ MCM | MS | N.E.C. *** | Solder Contacts | Crimp Contacts |
| #10 | 30 | 40 | 16 | 26 |
| # 4 | 60 | 90 | 12 | 23 |
| #1/0 | 100 | 155 | 10 | 22 |
| #1/0 | 150 155 | | 10 | 22 |
| #4/0 | 200 | 225 | 8 | 22 |

NOTE: The N.E.C. circuit breaking and non-circuit breaking ratings are based on test results of contacts and connectors. Consult the N.E.C. when selecting wire/cable for specific applications. Under certain conditions, a wire size may be rated higher or lower than the table indicates for a given contact size.

- † Measurements made at extreme ends of mated contacts with probe touching contact and wire (MIL-5015 specifications).
- ** Based on temperature rise (National Electrical Code Requirement).
- *** Based on Arcing Control (National Electrical Code Requirement).



Termination Data

Amphenol Corporation's tools for contact crimping, insertion and removal are required for terminating and assembling contacts.

| Contact Dimensions | | | | | | | |
|--------------------------------|---------------|----------------|--|--|--|--|--|
| Contact Size Pressure Contacts | | | | | | | |
| AWG (mm) | Diameter | Depth | | | | | |
| #10 (6.0) | .142" (3.61) | 25/64" (9.92) | | | | | |
| #4 (25.0) | .333" (8.45) | 37/64" (14.63) | | | | | |
| 1/0 (50.0) | .470" (11.94) | 41/64" (16.27) | | | | | |
| 4/0 (120.00) | .656" (16.7) | 57/64" (22.62) | | | | | |



| Torque Data for Pressure Contacts | | | | | | | |
|---|------------|-------------------|--|--|--|--|--|
| Contact/Conductor Torque Req. Retention Force Size/Awg (mm) In./Lbs. (N•m) Lbs. (N) | | | | | | | |
| 4/0 (120.00) | 100 (11.3) | 4/0 3/0 2/0 | 450 (2001.7) 350 (1556.9) 300 (1334.5) | | | | |
| 1/0 (50.0) | 50 (5.7) | 1/0 #1 #2 | 250 (1112.0) 200 (889.6) 180 (800.7) | | | | |
| #4 (25.0) | 20 (2.3) | #4 #6 #8 | 140 (622.8) 100 (444.8) 90 (400.3) | | | | |
| #10 (6.0) | 15 (1.7) | #10 #12 #14 | 80 (355.9) 70 (311.4) 60 (266.9) | | | | |

Wire Limitation Guide

There are restrictions to the maximum diameter of wire as they relate to the rear or wire side of the connector insert as follows.

| Wire size | Maximum diameter |
|-----------|------------------|
| #4/0 | .747" |
| #1/0 | .555" |
| #4 | .400" |
| #10 | .201" |



Coupling Nut Torque To insure proper coupling the following torque values should

be used on the coupling nut:

| Shell Size | Torque Setting (lb. ft.) |
|------------|--------------------------|
| 30 | 11.0 |
| 60 | 13.5 |
| 100, 150 | 15.5 |
| 200 | 23.0 |

NOTE: The N.E.C. circuit breaking and non-circuit breaking ratings are based on test results of contacts and connectors. Consult the N.E.C. when selecting wire/cable for specific applications. Under certain conditions, a wire size may be rated higher or lower than our table indicates for a given contact size.

NEPTUNE®

Amphenol

Oil & Gas Technologies

Code Logic

| Recep | tacles | Panel Mount-Threaded Dust Cover-Std. | I Angle Back Box | | Angle Back Box | Straight Back Box | |
|----------|-------------------------|---|-------------------------------|------------|----------------|-------------------|--|
| Catalog | Catalog Page See Page 9 | | See Page 10 See Page 11 | | See Page 12 | See Page 13 | |
| Amperage | Poles | | "M" | "IM" | "BA" | "BS" | |
| 30 | 2W3P | NR-3023 | NRM-3023 | NRIM-3023 | NRBA-3023 | NRBS-3023 | |
| | 3W3P | NR-3033 | NRM-3033 | NRIM-3033 | NRBA-3033 | NRBS-3033 | |
| | 3W4P | NR-3034 | NRM-3034 | NRIM-3034 | NRBA-3034 | NRBS-3034 | |
| | 4W4P | NR-3044 | NRM-3044 | NRIM-3044 | NRBA-3044 | NRBS-3044 | |
| | 4W5P | NR-3045 | NRM-3045 | NRIM-3045 | NRBA-3045 | NRBS-3045 | |
| 60 | 2W3P | NR-6023 | NRM-6023 | NRIM-6023 | NRBA-6023 | NRBS-6023 | |
| | 3W3P | NR-6033 | NRM-6033 | NRIM-6033 | NRBA-6033 | NRBS-6033 | |
| | 3W4P | NR-6034 | NRM-6034 | NRIM-6034 | NRBA-6034 | NRBS-6034 | |
| | 4W4P | NR-6044 | NRM-6044 | NRIM-6044 | NRBA-6044 | NRBS-6044 | |
| | 4W5P | NR-6045 | NRM-6045 | NRIM-6045 | NRBA-6045 | NRBS-6045 | |
| 100 | 3W3P | NR-10033 | NRM-10033 | NRIM-10033 | NRBA-10033 | NRBS-10033 | |
| | 3W4P | NR-10034 | NRM-10034 | NRIM-10034 | NRBA-10034 | NRBS-10034 | |
| | 4W4P | NR-10044 | NRM-10044 | NRIM-10044 | NRBA-10044 | NRBS-10044 | |
| | 4W5P | NR-10045 | NRM-10045 | NRIM-10045 | NRBA-10045 | NRBS-10045 | |
| 150 | 3W3P | NR-15033 | NRM-15033 | NRIM-15033 | NRBA-15033 | NRBS-15033 | |
| | 3W4P | NR-15034 | NRM-15034 | NRIM-15034 | NRBA-15034 | NRBS-15034 | |
| | 4W4P | NR-15044 | NRM-15044 | NRIM-15044 | NRBA-15044 | NRBS-15044 | |
| | 4W5P | NR-15045 | NR-15045 NRM-15045 NRIM-15045 | | NRBA-15045 | NRBS-15045 | |
| 200 | 3W3P | NR-20033 | NRM-20033 | NRIM-20033 | NRBA-20033 | NRBS-20033 | |
| | 3W4P | NR-20034 | NRM-20034 | NRIM-20034 | NRBA-20034 | NRBS-20034 | |
| | 4W4P | NR-20044 | NRM-20044 | NRIM-20044 | NRBA-20044 | NRBS-20044 | |
| | 4W5P | NR-20045 | NRM-20045 | NRIM-20045 | NRBA-20045 | NRBS-20045 | |

| Plugs | | Straight Plug Less Cover | Straight Plug w/ Threaded Environmental Cover | |
|----------|-------------|--------------------------|--|--|
| C | atalog Page | See Page 8 | See Page 8 | |
| Amperage | Poles | Base Part Number | "E" | |
| 30 | 2W3P | NP-3023 | NPE-3023 | |
| | 3W3P | NP-3033 | NPE-3033 | |
| | 3W4P | NP-3034 | NPE-3034 | |
| | 4W4P | NP-3044 | NPE-3044 | |
| | 4W5P | NP-3045 | NPE-3045 | |
| 60 | 2W3P | NP-6023 | NPE-6023 | |
| 3W3P | | NP-6033 | NPE-6033 | |
| | 3W4P | NP-6034 | NPE-6034 | |
| | 4W4P | NP-6044 | NPE-6044 | |
| | 4W5P | NP-6045 | NPE-6045 | |
| 100 | 3W3P | NP-10033 | NPE-10033 | |
| | 3W4P | NP-10034 | NPE-10034 | |
| | 4W4P | NP-10044 | NPE-10044 | |
| | 4W5P | NP-10045 | NPE-10045 | |
| 150 | 3W3P | NP-15033 | NPE-15033 | |
| | 3W4P | NP-15034 | NPE-15034 | |
| | 4W4P | NP-15044 | NPE-15044 | |
| | 4W5P | NP-15045 | NPE-15045 | |
| 200 | 3W3P | NP-20033 | NPE-20033 | |
| | 3W4P | NP-20034 | NPE-20034 | |
| | 4W4P | NP-20044 | NPE-20044 | |
| | 4W5P | NP-20045 | NPE-20045 | |

REVERSE SERVICE & ALTERNATE KEYWAYS

For Reverse Service, add -R to end of Plug or Receptacle part numbers Example: NR-3034-R or NPE-3034-R

For Alternate Insert Keyways, add appropriate rotation callout to the end of the part number

Example: NR-3034-01 or NPE-3034-01





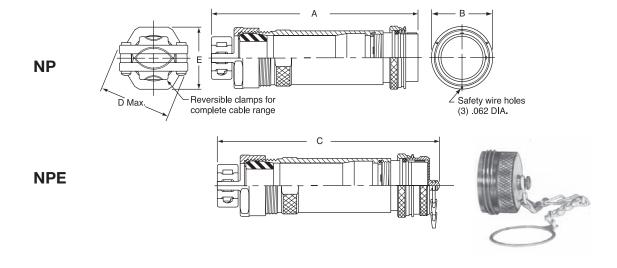
Straight Plug With Mechanical Clamp Nut

To specify plug with environmental cover, add "E". Example: NP changes to NPE. i.e. NPE-30XX.



NP/NPE

| Catalog | Amperage | Dimensions | | | | | |
|----------|----------|------------|---------|---------|-------|-------|--|
| Number | Rating | Α | В | С | D | Е | |
| NP-3023 | 30 | 6-1/8 | 1-13/16 | 2-23/32 | 2-3/8 | 1-3/4 | |
| NP-3033 | 30 | 6-1/8 | 1-13/16 | 2-23/32 | 2-3/8 | 1-3/4 | |
| NP-3034 | 30 | 6-1/8 | 1-13/16 | 2-23/32 | 2-3/8 | 1-3/4 | |
| NP-3044 | 30 | 6-1/8 | 1-13/16 | 2-23/32 | 2-3/8 | 1-3/4 | |
| NP-3045 | 30 | 6-1/8 | 1-13/16 | 2-23/32 | 2-3/8 | 1-3/4 | |
| NP-6023 | 60 | 6-7/16 | 2-5/16 | 7-1/32 | 3 | 2-1/4 | |
| NP-6033 | 60 | 6-7/16 | 2-5/16 | 7-1/32 | 3 | 2-1/4 | |
| NP-6034 | 60 | 6-7/16 | 2-5/16 | 7-1/32 | 3 | 2-1/4 | |
| NP-6044 | 60 | 6-7/16 | 2-5/16 | 7-1/32 | 3 | 2-1/4 | |
| NP-6045 | 60 | 6-7/16 | 2-5/16 | 7-1/32 | 3 | 2-1/4 | |
| NP-10033 | 100 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-10034 | 100 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-10044 | 100 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-10045 | 100 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-15033 | 150 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-15034 | 150 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-15044 | 150 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-15045 | 150 | 7-1/2 | 2-13/16 | 8-3/32 | 3-3/4 | 2-3/4 | |
| NP-20033 | 200 | 8-1/16 | 3-5/16 | 8-21/32 | 4-1/2 | 3-1/4 | |
| NP-20034 | 200 | 8-1/16 | 3-5/16 | 8-21/32 | 4-1/2 | 3-1/4 | |
| NP-20044 | 200 | 8-1/16 | 3-5/16 | 8-21/32 | 4-1/2 | 3-1/4 | |
| NP-20045 | 200 | 8-1/16 | 3-5/16 | 8-21/32 | 4-1/2 | 3-1/4 | |





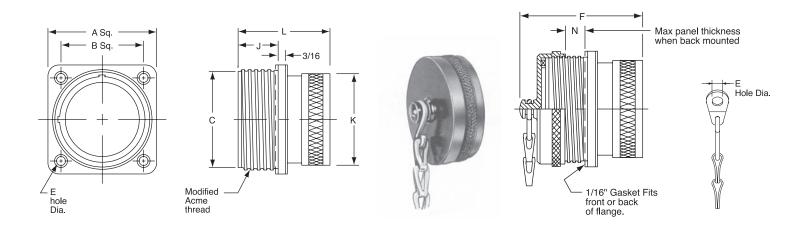
Square Flange Receptacle

Square flange NR - type receptacle supplied complete with threaded environmental cover.



| Catalog | Amperage | | Dimensions | | | | | | | | |
|----------|----------|-------|------------|--------|-------|---------|---------|-------|---------|---------|-----|
| Number | Rating | Α | В | C* | E | F | G | J | К | L | N |
| NR-3023 | 30 | 1-3/4 | 1-3/8 | 1-1/12 | 11/64 | 2-15/16 | 2-1/8 | 1 | 1-11/32 | 2-21/64 | 1/4 |
| NR-3033 | 30 | 1-3/4 | 1-3/8 | 1-1/12 | 11/64 | 2-15/16 | 2-1/8 | 1 | 1-11/32 | 2-21/64 | 1/4 |
| NR-3034 | 30 | 1-3/4 | 1-3/8 | 1-1/12 | 11/64 | 2-15/16 | 2-1/8 | 1 | 1-11/32 | 2-21/64 | 1/4 |
| NR-3044 | 30 | 1-3/4 | 1-3/8 | 1-1/12 | 11/64 | 2-15/16 | 2-1/8 | 1 | 1-11/32 | 2-21/64 | 1/4 |
| NR-3045 | 30 | 1-3/4 | 1-3/8 | 1-1/12 | 11/64 | 2-15/16 | 2-1/8 | 1 | 1-11/32 | 2-21/64 | 1/4 |
| NR-6023 | 60 | 2-1/4 | 1-11/16 | 2 | 13/64 | 2-15/16 | 2-1/8 | 1 | 1-27/32 | 2-21/64 | 1/4 |
| NR-6033 | 60 | 2-1/4 | 1-11/16 | 2 | 13/64 | 2-15/16 | 2-1/8 | 1 | 1-27/32 | 2-21/64 | 1/4 |
| NR-6034 | 60 | 2-1/4 | 1-11/16 | 2 | 13/64 | 2-15/16 | 2-1/8 | 1 | 1-27/32 | 2-21/64 | 1/4 |
| NR-6044 | 60 | 2-1/4 | 1-11/16 | 2 | 13/64 | 2-15/16 | 2-1/8 | 1 | 1-27/32 | 2-21/64 | 1/4 |
| NR-6045 | 60 | 2-1/4 | 1-11/16 | 2 | 13/64 | 2-15/16 | 2-1/8 | 1 | 1-27/32 | 2-21/64 | 1/4 |
| NR-10033 | 100 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-10034 | 100 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-10044 | 100 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-10045 | 100 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-15033 | 150 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-15034 | 150 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-15044 | 150 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-15045 | 150 | 2-3/4 | 2-3/32 | 2-1/2 | 7/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-11/32 | 2-53/64 | 3/4 |
| NR-20033 | 200 | 3-1/4 | 2-17/32 | 3 | 9/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-27/32 | 2-53/64 | 3/4 |
| NR-20034 | 200 | 3-1/4 | 2-17/32 | 3 | 9/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-27/32 | 2-53/64 | 3/4 |
| NR-20044 | 200 | 3-1/4 | 2-17/32 | 3 | 9/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-27/32 | 2-53/64 | 3/4 |
| NR-20045 | 200 | 3-1/4 | 2-17/32 | 3 | 9/32 | 3-7/16 | 2-11/16 | 1-1/2 | 2-27/32 | 2-53/64 | 3/4 |

WITH THREADED ENVIRONMENTAL COVER AND SASH CHAIN



^{*}Drill hole in panel 1/64" larger than Dimension "K" for front mounting or dimension "C" for back mounting.



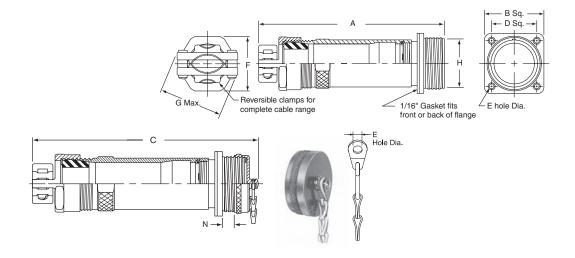
Square Flange Receptacle with Mechanical Clamp Nut

NRM - type receptacle supplied complete with threaded environmental cover.



NRM

| Catalog Number | Amperage Rating | Dimensions | | | | | | | | |
|-------------------|--------------------|------------|-------|---------|---------|-------|-------|-------|-------|-----|
| | | Α | В | С | D | Е | F | G | Н | N |
| NRM-3023 | 30 | 6-1/8 | 1-3/4 | 6-3/4 | 1-3/8 | 11/64 | 1-3/4 | 2-3/8 | 1-1/2 | 1/4 |
| NRM-3033 | 30 | 6-1/8 | 1-3/4 | 6-3/4 | 1-3/8 | 11/64 | 1-3/4 | 2-3/8 | 1-1/2 | 1/4 |
| NRM-3034 | 30 | 6-1/8 | 1-3/4 | 6-3/4 | 1-3/8 | 11/64 | 1-3/4 | 2-3/8 | 1-1/2 | 1/4 |
| NRM-3044 | 30 | 6-1/8 | 1-3/4 | 6-3/4 | 1-3/8 | 11/64 | 1-3/4 | 2-3/8 | 1-1/2 | 1/4 |
| NRM-3045 | 30 | 6-1/8 | 1-3/4 | 6-3/4 | 1-3/8 | 11/64 | 1-3/4 | 2-3/8 | 1-1/2 | 1/4 |
| NRM-6023 | 60 | 6-7/16 | 2-1/4 | 7-1/16 | 7-11/16 | 13/64 | 2-1/4 | 3 | 2 | 1/4 |
| NRM-6033 | 60 | 6-7/16 | 2-1/4 | 7-1/16 | 7-11/16 | 13/64 | 2-1/4 | 3 | 2 | 1/4 |
| NRM-6034 | 60 | 6-7/16 | 2-1/4 | 7-1/16 | 7-11/16 | 13/64 | 2-1/4 | 3 | 2 | 1/4 |
| NRM-6044 | 60 | 6-7/16 | 2-1/4 | 7-1/16 | 7-11/16 | 13/64 | 2-1/4 | 3 | 2 | 1/4 |
| NRM-6045 | 60 | 6-7/16 | 2-1/4 | 7-1/16 | 7-11/16 | 13/64 | 2-1/4 | 3 | 2 | 1/4 |
| NRM-10033 | 100 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-10034 | 100 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-10044 | 100 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-10045 | 100 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-15033 | 150 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-15034 | 150 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-15044 | 150 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-15045 | 150 | 7-1/2 | 2-3/4 | 8-1/8 | 2-3/32 | 7/32 | 2-3/4 | 3-3/4 | 2-1/2 | 3/4 |
| NRM-20033 | 200 | 8-1/16 | 3-1/4 | 8-11/16 | 2-17/32 | 6-32 | 3-1/4 | 4-1/2 | 3 | 3/4 |
| NRM-20034 | 200 | 8-1/16 | 3-1/4 | 8-11/16 | 2-17/32 | 6-32 | 3-1/4 | 4-1/2 | 3 | 3/4 |
| NRM-20044 | 200 | 8-1/16 | 3-1/4 | 8-11/16 | 2-17/32 | 6-32 | 3-1/4 | 4-1/2 | 3 | 3/4 |
| NRIM-20045 | 200 | 8-1/16 | 3-1/4 | 8-11/16 | 2-17/32 | 6-32 | 3-1/4 | 4-1/2 | 3 | 3/4 |



Drill hole in panel 1/64" larger than Dimension "H" for back mounting..



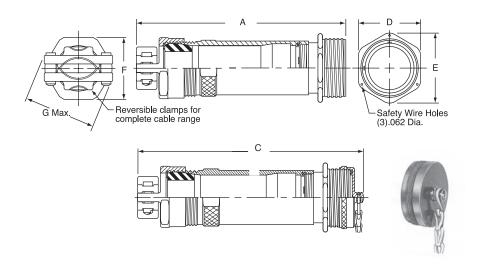
In-Line Receptacle With Mechanical Clamp Nut

NRIM - type receptacle supplied complete with threaded environmental cover.



NRIM

| Catalog | Amperage | Dimensions | | | | | | | |
|------------|----------|------------|---------|-------|---------|-------|--|--|--|
| Number | Rating | А | С | D | E | G | | | |
| NRIM-3023 | 30 | 6-1/8 | 6-3/4 | 1-3/4 | 1-61/64 | 2-3/8 | | | |
| NRIM-3033 | 30 | 6-1/8 | 6-3/4 | 1-3/4 | 1-61/64 | 2-3/8 | | | |
| NRIM-3034 | 30 | 6-1/8 | 6-3/4 | 1-3/4 | 1-61/64 | 2-3/8 | | | |
| NRIM-3044 | 30 | 6-1/8 | 6-3/4 | 1-3/4 | 1-61/64 | 2-3/8 | | | |
| NRIM-3045 | 30 | 6-1/8 | 6-3/4 | 1-3/4 | 1-61/64 | 2-3/8 | | | |
| NRIM-6023 | 60 | 6-7/16 | 7-1/16 | 2-1/4 | 2-31/64 | 3 | | | |
| NRIM-6033 | 60 | 6-7/16 | 7-1/16 | 2-1/4 | 2-31/64 | 3 | | | |
| NRIM-6034 | 60 | 6-7/16 | 7-1/16 | 2-1/4 | 2-31/64 | 3 | | | |
| NRIM-6044 | 60 | 6-7/16 | 7-1/16 | 2-1/4 | 2-31/64 | 3 | | | |
| NRIM-6045 | 60 | 6-7/16 | 7-1/16 | 2-1/4 | 2-31/64 | 3 | | | |
| NRIM-10033 | 100 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-10034 | 100 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-10044 | 100 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-10045 | 100 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-15033 | 150 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-15034 | 150 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-15044 | 150 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-15045 | 150 | 7-1/2 | 6-1/8 | 2-3/4 | 3-1/32 | 3-3/4 | | | |
| NRIM-20033 | 200 | 8-1/16 | 8-11/16 | 3-1/4 | 3-9/16 | 4-1/2 | | | |
| NRIM-20034 | 200 | 8-1/16 | 8-11/16 | 3-1/4 | 3-9/16 | 4-1/2 | | | |
| NRIM-20044 | 200 | 8-1/16 | 8-11/16 | 3-1/4 | 3-9/16 | 4-1/2 | | | |
| NRIM-20045 | 200 | 8-1/16 | 8-11/16 | 3-1/4 | 3-9/16 | 4-1/2 | | | |





Receptacle Mounted to Junction Box

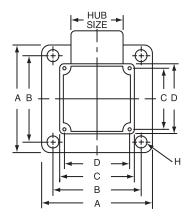
With Angle Adapter

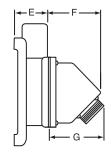
NRBA - type receptacle supplied complete with threaded environmental cover.

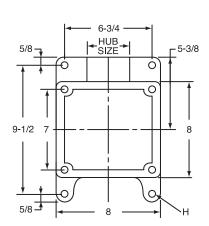


NRBA

| Catalog Number | Amperage Rating | Hub Size | Dimensions | | | | | | | |
|-------------------|--------------------|-------------|-------------------|-----------|--------|--------|-------|---------|---------|------|
| | | | А | В | С | D | Е | F | G | Н |
| NRBA-3023 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-13/16 | 2-7/16 | 9/32 |
| NRBA-3033 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-13/16 | 2-7/16 | 9/32 |
| NRBA-3034 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-13/16 | 2-7/16 | 9/32 |
| NRBA-3044 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-13/16 | 2-7/16 | 9/32 |
| NRBA-3045 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-15/16 | 2-17/32 | 9/32 |
| NRBA-6023 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-15/16 | 2-17/32 | 9/32 |
| NRBA-6033 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-15/16 | 2-17/32 | 9/32 |
| NRBA-6034 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-15/16 | 2-17/32 | 9/32 |
| NRBA-6044 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 2-15/16 | 2-17/32 | 9/32 |
| NRBA-6045 | 60 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-10033 | 100 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-10034 | 100 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-10044 | 100 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-10045 | 100 | 2.5" | SEE DRAW | ING BELOW | 8 | 7 | 3-3/4 | 3-39/64 | 2-21/32 | 7/16 |
| NRBA-15033 | 150 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-15034 | 150 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-15044 | 150 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 3-39/64 | 3-3/8 | 9/32 |
| NRBA-15045 | 150 | 2.5" | SEE DRAW | ING BELOW | 8 | 7 | 3-3/4 | 3-33/64 | 2-21/32 | 7/16 |
| NRBA-20033 | 200 | 2.5" | SEE DRAWING BELOW | | 8 | 7 | 3-3/4 | 3-33/64 | 2-21/32 | 7/16 |
| NRBA-20034 | 200 | 2.5" | | | 8 | 7 | 3-3/4 | 3-33/64 | 2-21/32 | 7/16 |
| NRBA-20044 | 200 | 2.5" | | | 8 | 7 | 3-3/4 | 3-33/64 | 2-21/32 | 7/16 |
| NRBA-20045 | 200 | 2.5" | | | 8 | 7 | 3-3/4 | 3-1/2 | 2-15/32 | 7/16 |









ENVIRONMENTAL
COVER AND SASH CHAIN



Receptacle Mounted to Junction Box

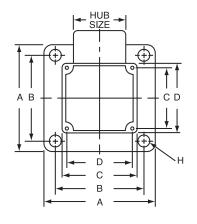
With Straight Adapter

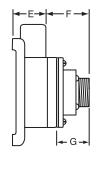
NRBS - type receptacle supplied complete with threaded environmental cover.

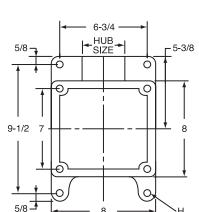


NRBS

| Catalog Number | Amperage Rating | Hub Size | Dimensions | | | | | | | |
|-------------------|--------------------|-------------|-------------------|-----------|--------|--------|-------|---------|--------|------|
| | | | А | В | С | D | Е | F | G | Н |
| NRBS-3023 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-3033 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-3034 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-3044 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-3045 | 30 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-6023 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-6033 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-6034 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-6044 | 60 | 1" | 5-1/4 | 4-5/8 | 4-3/16 | 3-9/16 | 2-3/8 | 1-27/32 | 1 | 9/32 |
| NRBS-6045 | 60 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-10033 | 100 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-10034 | 100 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-10044 | 100 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-10045 | 100 | 2.5" | SEE DRAW | ING BELOW | 8 | 7 | 3-3/4 | 2-27/32 | 1-1/2 | 7/16 |
| NRBS-15033 | 150 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-15034 | 150 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-15044 | 150 | 2" | 6 | 5-1/4 | 4-1/2 | 3-7/8 | 3-3/4 | 2-9/16 | 1-7/32 | 9/32 |
| NRBS-15045 | 150 | 2.5" | SEE DRAWING BELOW | | 8 | 7 | 3-3/4 | 2-27/32 | 1-1/2 | 7/16 |
| NRBS-20033 | 200 | 2.5" | SEE DRAWING BELOW | | 8 | 7 | 3-3/4 | 2-27/32 | 1-1/2 | 7/16 |
| NRBS-20034 | 200 | 2.5" | | | 8 | 7 | 3-3/4 | 2-27/32 | 1-1/2 | 7/16 |
| NRBS-20044 | 200 | 2.5" | | | 8 | 7 | 3-3/4 | 2-27/32 | 1-1/2 | 7/16 |
| NRBS-20045 | 200 | 2.5" |] | | 8 | 7 | 3-3/4 | 2-27/32 | 1-1/2 | 7/16 |









WITH THREADED ENVIRONMENTAL COVER AND SASH CHAIN

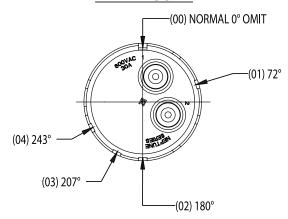


30 AMP

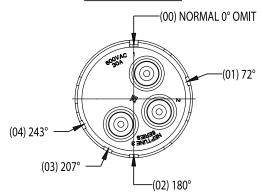
Plug

front face of pin insert shown

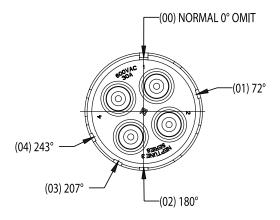
NPE - 3022



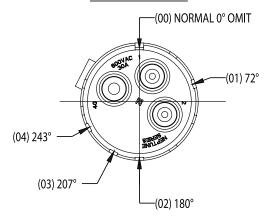
NPE - 3033



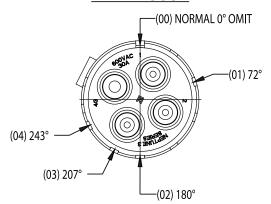
NPE - 3044



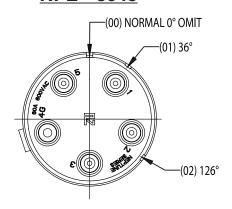
NPE - 3023



NPE - 3034



NPE - 3045



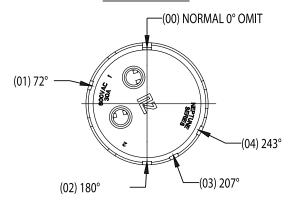


30 AMP

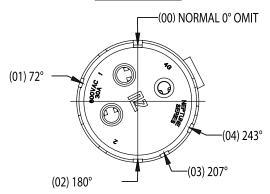
Receptacle

front face of socket insert shown

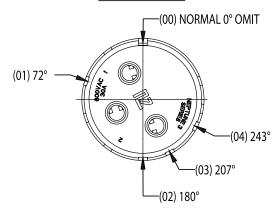
NR - 3022



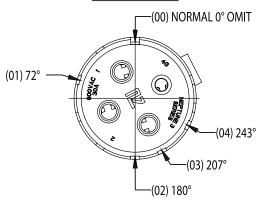
NR - 3023



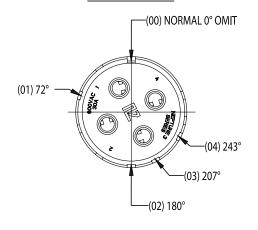
NR - 3033



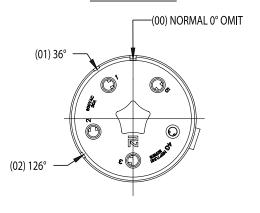
NR - 3034



NR - 3044



NR - 3045



Amphenol

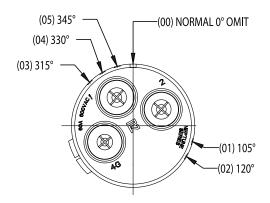
Oil & Gas Technologies

60 AMP

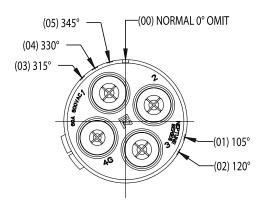
Plug

front face of pin insert shown

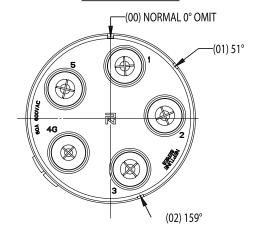
NPE - 6023



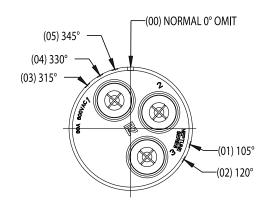
NPE - 6034



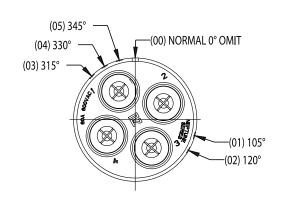
NPE - 6045



NPE - 6033



NPE - 6044





Amphenol

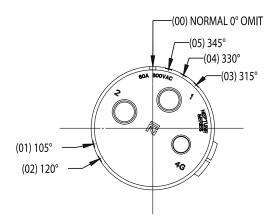
Oil & Gas Technologies

60 AMP

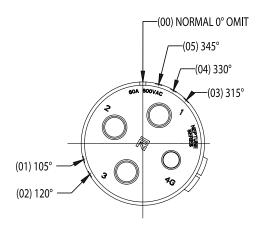
Receptacle

front face of socket insert shown

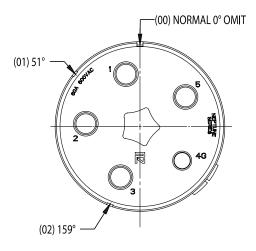
NR - 6023



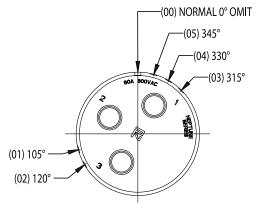
NR - 6034



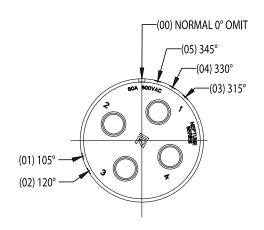
NR - 6045







NR - 6044







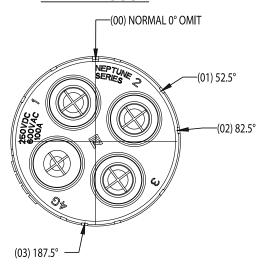


100 AMP

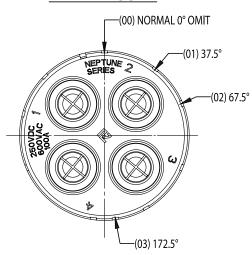
Plug

front face of pin insert shown

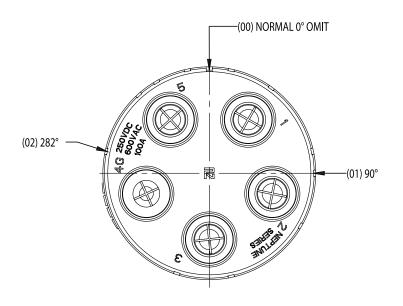
NPE - 10034



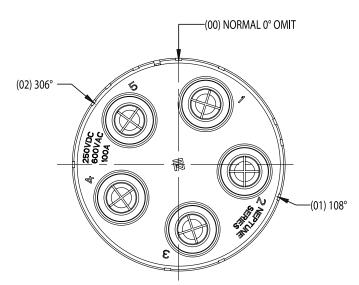
NPE - 10044



NPE - 10045



NPE - 10055



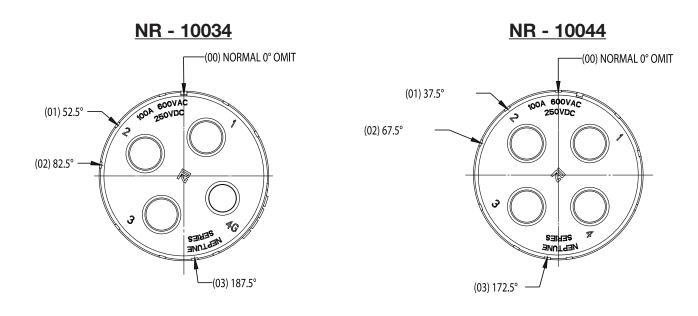


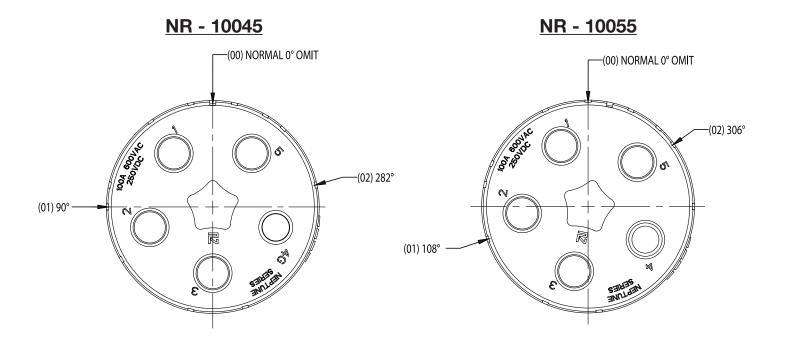
Receptacle

Oil & Gas Technologies

100 AMP

front face of socket insert shown





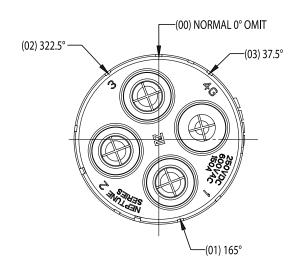


150 AMP

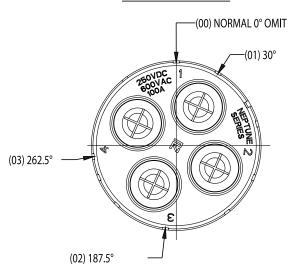
Plug

front face of pin insert shown

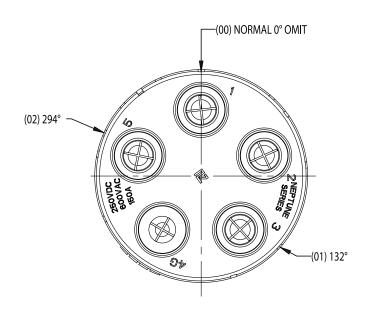
NPE - 15034



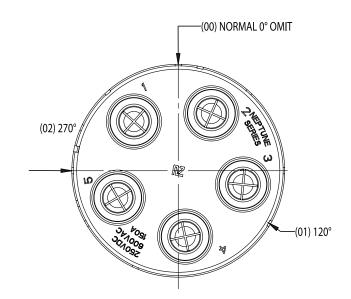
NPE - 15044



NPE - 15045



NPE - 15055





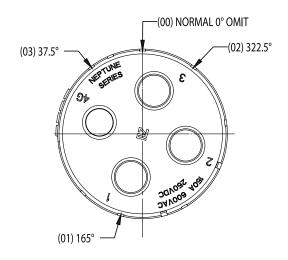
150 AMP

Receptacle

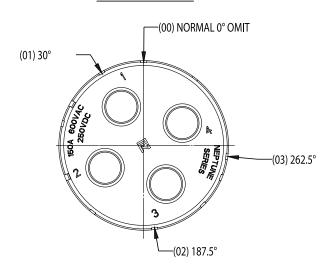
Oil & Gas Technologies

front face of socket insert shown

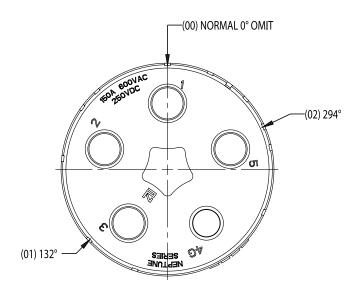
NR - 15034



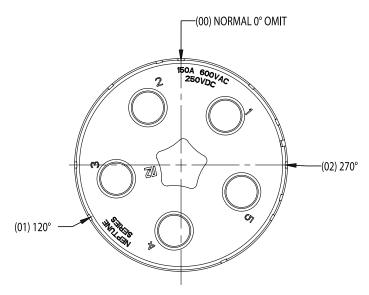
NR - 15044



NR - 15045



NR - 15055



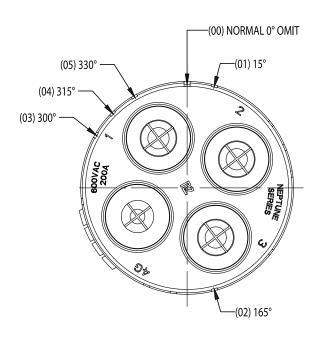


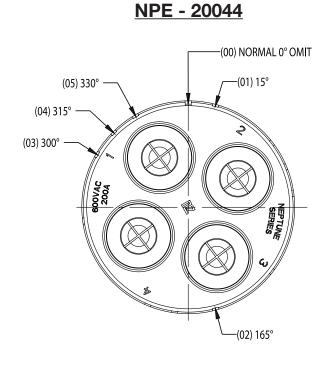
Plug

200 AMP

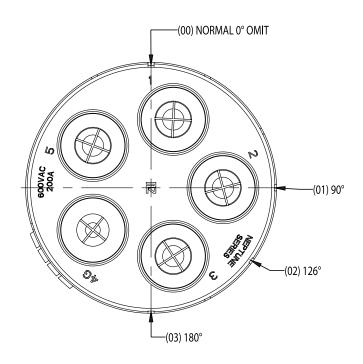
front face of pin insert shown

NPE - 20034

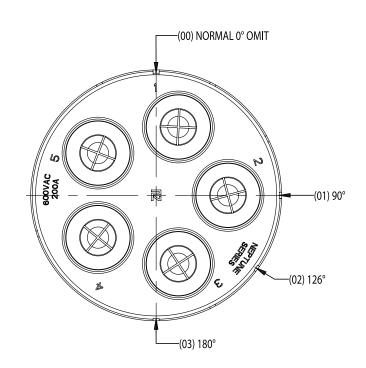




NPE - 20045



NPE - 20055





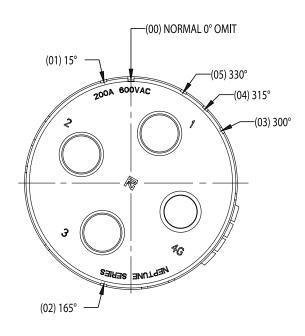
Receptacle

Oil & Gas Technologies

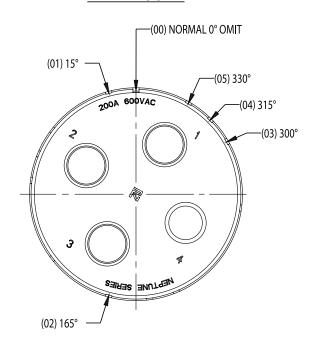
200 AMP

front face of socket insert shown

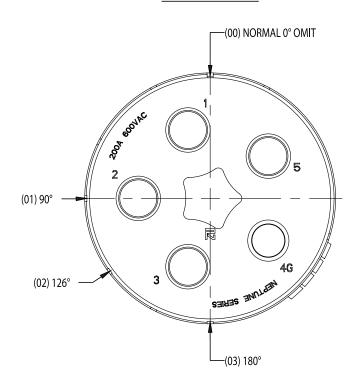
NR - 20034



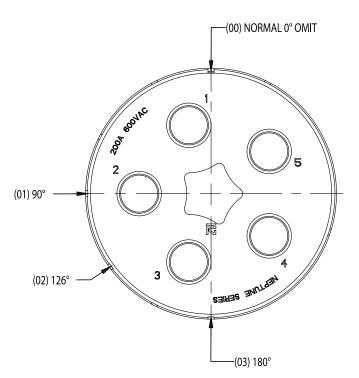
NR - 20044



NR - 20045



NR - 20055





NEPTUNE Connector Assembly and Termination Instructions

Proper assembly of multiple-contact connectors, for the most part requires common sense. The simplicity of these instructions is perhaps the reason why they are easily overlooked or taken for granted. These 19 reminders can help eliminate connector failures caused by improper assembly.

- Read the assembly instructions carefully before actually starting to assemble connectors. Besides the matter of instruction on correct procedures, there are two important reasons for this preliminary step: To identify the various component parts, and to check for any missing parts.
- 2. Cut cable jackets and sheathing squarely and to correct length, using only wire strippers that have been approved for the operation. In preparing the individual wires in cables and harnesses for assembly, make allowances in length for reaching the outermost circle of contact cavities in the connector insert. This, of course, means that the conductors and the insulation should be cut progressively longer as they extend out from the center of the cable or harness to assure sufficient length for any necessary forming.
- Follow specifications covering maximum cable stripping lengths for efficient cable grommet sealing. All wires should be cut squarely so that they will fit into contact wire wells correctly.
- 4. Before starting actual termination wires, it is essential that cables and harnesses be laid out in a specified order in accordance with the wiring diagram. Proper layout will reduce the need for twisting and crossover of conductors. If the wiring layout is not correct, the termination operation will be difficult or even impossible and the chances for making errors will be increased. Cable and harness assemblies having a spiral layout also must be matched carefully to the correct contacts in both the male and female inserts.
- 5. Some cables have a soft filler or braid on the conductors which, compresses when external pressure is applied. As a result, the cable diameter may be reduced to a point where the sealing range of the grommet is exceeded. In addition, the seal may take a permanent set and further reduce sealing efficiency. To avoid leakage at the seal under these conditions, it is suggested that, where construction of the cable permits, a metal ferrule be slipped under the cable jacket at the stressed position. This ferrule will serve as a compression supporting member and enable the gland seal to withstand high external pressures.
- Use only correct size sealing grommets to assure resistance to moisture and other contaminants. Make certain that cable jacket is smooth where grommet is to seal. Remove any grooves or ridges if present by sanding or scarfing.
- Make certain that all contacts are the correct size before attempting to assemble them into insert cavities. This point is particularly important when both power and control types of contacts are used in the same connector.

- 8. Be sure that grounding contacts are correctly located.
- 9. After all contacts are terminated in their respective cavities and inspected, the cable adapter or insert clamp nut should be tightened with a wrench. This assembly operation should be done by placing the components in a vise with smooth-faced jaws and using a strap wrench.
- When handling cables, use adequate support to prevent damage to the internal wires. Gland nuts and grommets are intended for sealing purposes and should not be used as a cable grip.
- If one of the connector poles is a grounding wire, make sure that it is grounded properly before the connector is actually engaged.
- 12. When connectors having the same configuration are to be mounted close together, different or alternate keying arrangements should be used to prevent mismating or cross-mating and possible damage to the electrical system or human injury.
- Always inspect all aspects of connector assembly operations before putting connectors into actual operation.
- Terminating of conductors to contacts must be done carefully. Make certain that wire strands are fully bottomed in contact wells by checking through inspection hole provided.
- 15. Never try to straighten bent contacts. Straightening cannot be done properly and the plating on contacts will very likely be marred. This will result in a high resistance connection and will expose the base metal to possible corrosion.
- 16. Do not attempt to remove inserts that are bonded or locked in place in their shells.
- 17. Be certain that all components of connectors are assembled. Each part performs a vital function and it would not be included if it wasn't useful.
- 18. Each assembler of connectors should be his own inspector. Assembly workmanship is a significant factor in determining the quality of multiple-contact connectors. Quality cannot be "inspected" into connectors; it must be "built-in" during each and every assembly operation.
- If potting connectors be sure to apply potting only in mated condition to assure that contacts will align properly.

DIVISION HEADQUARTERS

AMPHENOL OIL & GAS TECHNOLOGIES

4300 N. Sam Houston Parkway West

Suite 400

Houston, TX 77086 Phone: 1-281-866-0588 Fax: 1-281-866-0597

www.amphenol-industrial.com

INTERNATIONAL SALES OFFICES

ASIA – AMPHENOL TECHNOLOGY SHENZHEN, CHINA

Block C, Aoda Technology Park, XiaShiJia 2nd Industrial Zone, Gongming Street

Shenzhen, PRC 518106

Tel: +86-755-29918389 ext. 244

Fax: +86-755-29918310 www.amphenol-industrial.com

AUSTRALIA AMPHENOL AUSTRALIA PTY LTD

2 Fiveways Blvd. Keysborough Melbourne,

Victoria 31733, Australia Phone: 613 8796 8888 Fax: 613 8796 8801

E-mail: infor@amphenolaust.com.au

BRAZIL AMPHENOL do BRASIL LTDA

Rua Diogo Moreira 132 CEP 05423-010

Sao Paulo - SP, Brazil Phone: (55-11) 3815.1003 Fax: (55-11) 3815.1629

E-mail: vendas@amphenol.com.br

ITALY AMPHENOL ITALIA S.p.A.

Via Barbaiana 5 20020 Lainate (Milano), Italy

Phone: 39-02-932541 Fax: 39-02-93254444

JAPAN AMPHENOL JAPAN

471-1, Deba, Ritto-city Shiga 520-3041, Japan

Phone: 81-77553-8501 Fax: 81-77551-2200

MEXICO - AMPHENOL MEXICO

Prolongacion Reforma 61-6 B2

Col. Paseo de las Lomas C.P. 01330 Mexico

D.F., Mexico

Phone: (52-55) 5258.9984 Fax: (52-55) 5081.6890

E-mail: info@amphenolmexico.com

MIDDLE EAST – AMPHENOL MIDDLE EAST ENT. FZE

P.O.Box 21107, Office No C1-16

Ajman Free Zone- UAE Tel: +9716-7422494

SOUTH AFRICA – AMPHENOL SOUTH AFRICA

30 Impapa Road 2196 Sandton - Chislehurston South Africa

Tel: (27-11) 783-9517 Fax: (27-11) 783-9519

E-mail: amphenol_africa@csi.com

SINGAPORE AMPHENOL EAST ASIA LTD.

300 Beach Road #34-06

The Concourse Singapore 199555

Phone: 65-6294-2128 Fax: 65-6294-3522

OIL & GAS DISTRIBUTORS

BARTEC-TECHNOR ASA - NORWAY

Stavanger, Norway Phone: 47 51 84 4100 Fax: 47 51 84 4103 www.bartec-technor.no

CRAWFORD ELECTRIC SUPPLY - USA

10051 Porter Rd. Laporte, TX 77571 Phone: 281-417-7540 Fax: 281-470-2659 www.cescoltd.com

GAFFNEY-KROESE SUPPLY - USA

Kennedy Greens Business Park

14000 Vickery Dr. Houston, TX 77032 Main: 281-449-5000 Fax: 281-449-5007

gksales@gaffney-kroese.com www.gaffney-kroese.com

GEOPHYSICAL ELECTRIC SUPPLY (GESCO) – USA

Houston, TX

Phone: 713-645-5999 Fax: 713-645-4999

E-mail: duggan@gesco-e.com

www.gesco-e.com

HILLCREST ENTERPRISES - USA

Ashland, VA

Phone: 800-848-3106 or 804-798-8390

Fax: 804-752-7830 E-mail: cordgrip@aol.com

www.plugs.cc

JACKSON POWER - CANADA

Edmonton, Alberta Canada Phone: 780-435-9275 Fax: 780-436-0308

E-mail: ljackson@jacksonpower.com

www.jacksonpower.com

PEI GENESIS, UK - UNITED KINGDOM

George Curl Way

Southampton, SO182RZ Phone: +44(0)2380621260 Phone: +44(0)8448716060 Fax: +44 (0)8448716070 Email: peiuk@peigenesis.con www.peigenesis.com

STECK CONNECTIONS - CANADA

Mississauga, Ontario, Canada

Phone: 905-608-2444

Fax: 905-608-2895

E-mail: steck@ican.net

www.steckconnections.com

STEINER ELECTRIC - USA

Elk Grove Village, IL Phone: 847-228-0400 Fax: 847-228-1352

E-mail: infor@stnr.com www.steinerelectric.com

WHOLESALE ELECTRIC - USA

Houston, TX

Phone: 800-486-8563 or 713-748-6100

Fax: 713-749-8415

E-mail: donniejr@wholesaleelectric.com

www.wholesaleelectric.com



Amphenol[®]



4300 N. Sam Houston Parkway West

Suite 400

Houston, TX 77086

Phone: 1-281-866-0588

Fax: 1-281-866-0597

www.amphenol-industrial.com

Notice: Specifications are subject to change without notice. Contact your nearest Amphenol Corporation Sales Office for the latest specifications. All statements, information and data given herein are believed to be accurate and reliable but are presented without guarantee, warranty, or responsibility of any kind expressed or implied. Statements or suggestions concerning possible use of our products are made without representation or warranty that any such use is free of patent infringement and are not recommendations to infringe any patent. The user should not assume that all safety measures are indicated or that other measures may not be required. Specifications are typical and may not apply to all connectors.